Prasad Group of companies - started operations in 1984 for manufacturing post extrusion equipment for plastics industry. Now, Prasad has India's largest and most sophisticated infrastructure for manufacturing Plastic Auxiliary Equipments.

Automation, sophistication and upgradation of technology is the need of the hour and the company keeps itself fully updated to provide the same. Responding to the ever growing demand of automation solutions, the people at Prasad are always focused on customer satisfaction, operational excellence and above all design innovation.

### Economy through Automation

**Solutions for Diverse Applications**

<table>
<thead>
<tr>
<th>Pet Product Type</th>
<th>Icon</th>
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<tbody>
<tr>
<td>PET Preforms &amp; Bottles</td>
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<tr>
<td>Caps &amp; Closures</td>
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<tr>
<td>Engineering Components</td>
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<tr>
<td>Automobiles</td>
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<tr>
<td>HDPE Pipes &amp; Ducts</td>
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<tr>
<td>Woven Sack</td>
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<tr>
<td>House Hold &amp; White Goods</td>
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<td>Wires &amp; Cables</td>
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<tr>
<td>Flexible Packaging</td>
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### Total Solution

**Raw Material to Finish Product**

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<tr>
<th>Stage</th>
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<tr>
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<tr>
<td>Drying</td>
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<tr>
<th>Equipment Name</th>
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<tbody>
<tr>
<td>Silo and Feeding System</td>
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<tr>
<td>Powder Batching and Conveying</td>
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<tr>
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Hopper Loader & Ratio Loader
- For conveying wide variety of polymers.
- Output from 8 kg/hr to 2500 kg/hr.

Dehumidified Air Dryer
- Most energy efficient design gives dew point up to -50°C.
- Special line for PET & PET flakes integrated with inline crystalizer for throughput up to 700 kg/hr.
- Capacity from 25 m³/hr to 3000 m³/hr.

Volumetric Feeder
- This modular feeding system gives accurate dosing and mixing of master batch online with microprocessor control.
- Supplied with optional agitator for homogeneous mixing.

All Metal Separator
- Protects plastic processing machine screw, barrel and die from ferrous and non-ferrous metal debris.
- Patented control eject unwanted parts out of the system online without disturbing main process.

Gravimetric Blender
- Weighing, Metering, Controlling and Correcting in one operation, new GRAVIKO series gives highest accuracy in industry.
- Up to 8 component dosing and throughput for 1800 kg/hr.

Central Conveying System
- Prasad Group has successfully commissioned many central conveying systems in India.
- Computerised sophisticated material management system caters from 4 machines to 40 machines with 16 different materials.

Hot Air Dryer
- Stainless steel dryers with insulation are designed for easy cleaning and quick material change.
- Capacity from 15 ltrs. to 5000 ltrs.

Silo and Silo Feeding System
- Aluminium, stainless steel and carbon steel with coating from 5 m³ to 100 m³ storage capacity.
- Silo Feeding System unloads material from 25 kg. bags and jumbo bags.

Extrusion Process Control
- Control extruder output under ±0.5% and saves expensive material by better GSM control.
- Ideal for multi layer film plant, pipe plant and calendering line.

Debagging Surge Bin
- Different size of debagging bins to empty 25 kg., 250 kg., 500 kg. and 1 ton jumbo bags quickly and easily.
- Capacity from 100 ltrs. to 2500 ltrs.
Compact Chiller
- Energy efficient air/water cooled compact chillers, suitable for working in high ambient conditions.
- User friendly Microprocessor/PLC based controller with digital indication, function and fault details.
- Cooling capacity from 7 KW (2 TR) to 790 KW (225 TR).

Screw Chiller
- Air/Water cooled type
- Cooling capacity from 140 KW (40 TR) to 900 KW (260 TR)
- Step less capacity control (25 to 100%)

Air Chiller
- Direct cooling air chillers for blown film plants.
- Precise temperature control ensures uniform air temperature throughout the day.
- Lower air temperature at reduced power cost.
- Capacity from 1500 m³/hr to 10000 m³/hr.

Mould Temperature Controller
Mould Temperature Controller (Water or Oil based) with precise microprocessor control with simultaneous display of set and actual values.
- Mould draining facility
- Leak stop operation
- Automatic re-feeding
- Fault indication
- Mimic diagram

Water based Mould Temperature Controller up to 150°C.

Mould Sweat Protector
- Prevents sweating on the surface of the mould and thus allows to run mould at a lower cycle time that leads to high productivity.
Wemo Automation AB, Sweden provides Indian plastic industry a competitive edge in modern automation.

All models in Wemo Robot systems are equipped with maintenance free AC servomotors. These servomotors facilitate lower energy costs, longer lifetime, higher performance and greater flexibility.

**Intelligent Control**
Most advanced control in industry. Interactive dialogue mode with configurable symbols and text gives rapid and easy programming tool.

**Servo Robots**
High speed servo & eco servo drive with all 3 axis full control system for injection moulding machine ranging 25 tons to 2500 tons.

**New Servo Swing Arm Robot**
This servo sprue picker is futuristic innovation from Wemo. A unique automation system with high speed rotating axis is ideal for sprue as well as parts picker for smaller injection moulding machines.

**eDesign Robot**
eDesign stands for:
- economy
- efficiency
- energy saving

Optimizes for cost efficient investment

All three linear axes are designed with high efficient AC servo motors for simultaneous movement (3D).

**Quick Gripper System**
Patented WGS : Quick - Lock Grip Exchange System can be adapted to new as well as to existing robots. Reduce setting & gripper changing time drastically in case of rapid product mould changing.

**Gripper Kit GBL1**
GBL 1 is an easy starter kit, made out to facilitate the start for the inexperienced fitter. The starter kit contains more than 300 components making it possible to build up to 9 different grippers.
Prasad Crilec Automation Pvt. Ltd.
A joint venture with Costruzioni Meccaniche Crizaf S.p.A. - Italy

Prasad offers Polymer conveyor belts from world renowned Crizaf, S.p.A, ITALY. This intelligent part conveyor integrated with other ancillary equipment can greatly increase quality and efficiency of the processing unit.

Advantages of Crizaf Conveyor Belts

- Saving of labour & parts damage.
- Clean room condition - untouched by human.
- Integrated with Robots - assembly line.
- Automatic counting of parts & filling into box.
- Separation of sprue & parts automatically.
- Go under the mould - connected to online granulator.
- Can be integrated with any existing line.
- High quality and consistency in production.

Horizontal Conveyor Belt (with robots)
Plastic Conveyer Belts
Sprue Separator and Conveying
Drum Separator
Parts Counting - Weighing
Stacking System

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www.crizaf.com
Moditec, France offers this patented technology which is very different than conventional grinder. It does not have any screen, knife or blades. When you use such Slow Speed Technology it works with no noise, no material distortion and no dust.

**The Power of Slow Speed**

This technology works on 28 RPM and produces excellent quality of regrind without degrading polymer properties. PLC Base control and ABS – Anti Blocking System ensures full safety.

**Goliath Granulator**

It is ideal solution for online process and by the machine recovery of plastic waste. It gives highest return on investment with technical polymers like PA, PC, Acrylic and glass filled material.

**Auger Feed Device**

The Granulator with auger feed designed to be used directly under the mould, ideal for processing sprues and runners when robots or three platen moulds are used. Augur feed is with optional metal detection system to prevent undesired object to go inside cutting chamber.

**Goliath Twin**

For higher output and bigger articles, Moditec offers Goliath Twin. This modular system employ same goliath cutter in segmented parts and each cutter is reversible so if required, cutter can be reversed and used without re-sharpening.

**Masher System**

Patented masher system is specially designed for Goliath Twin or Bigger Granulator. It is the 3" cutter fitted inside hopper. It grabs longer parts and pushes inside cutting chamber.

**Bigger Granulator**

Designed for big & bulky objects like automobile bumpers, dash boards & pinch outs, sanitary, TV cabinets, washing machine buckets, refrigerator trays etc. It works on low speed, thus consumes much lesser energy.
Recycling plastic waste directly offers several advantages like material savings, improved flow management, increased competitiveness and environment-friendly manufacturing. Rapid manufactures individual granulators and complete integrated recycling system for the plastics industry. The company now offers its expertise and services in India under technical collaboration with Prasad Group.

Rapid’s 40 years of experience gives solutions for individual demands. Every Rapid granulator is built to ensure that you get cost-effective granulation and high-quality regrind month after month, year after year.
Additives and Liquid Dosing additives and liquid gravimetrically on mixer improves quality of dry blend. This can be integrated with loading PVC and filler to automate whole process.

Prasad Pneucon Solution Pvt. Ltd.

**PVC Dry Blend Batching System**
To load PVC & CaCo3 gravimetrically on high speed mixer can greatly increase the efficiency of mixer. Sophisticated control which can integrate with any existing system makes your operation errorless.

**Silo and Silo Feeding System**
Manufacturing silo from 50 tons to 20,000 tons with carbon steel, stainless steel, aluminum dense and dilute phase with feeding system.

**PVC Powder Conveying System**
Conveying of PVC dry blend, filler or any kind of difficult powder was never been so easy. Ariostea powder loader with carbon filter cartridge and Jet pulse cleaning can give you output from 150 kg/hr to 2500 kg/hr.

**Additives and Liquid**
Dosing additives and liquid gravimetrically on mixer improves quality of dry blend. This can be integrated with loading PVC and filler to automate whole process.

**Total projects like…**
- PVC pipes & profiles
- Masterbatch Compounding
- Polymer Compounding
- PVC Fittings
- Cable Compounding Plant
- Wood Plastic Composite

www.prasadgroup.com
Milestones

1984 - 93
- Began operations with manufacturing plastic auxiliary and post extrusion equipments for Klockner Windsor India Ltd.
- Manufactured mono layer film plant PP500 and PP750 (Polypropylene and HM) for Klockner Windsor India Ltd.
- Manufactured Nitride screws for extrusion and injection moulding machines

1994 - 98
- Technical collaboration (in 1995) with Koch-Technik, Germany for manufacturing plastic auxiliary equipments - Dosing, mixing, conveying and drying systems
- Joint Venture (in 1996) with Koch-Technik, Germany
- Joint Venture (in 1998) with GWK, Germany to manufacture chiller and mould temperature controller
- Technical collaboration (in 1998) with Moditec, France to manufacture low-speed, high torque granulator, ‘Goliath’
- 1st plastic auxiliary equipments manufacturer in India, to obtain ISO 9001:2000 quality certification

1999 - 03
- Supplied 1st central conveying system to Essel Packaging Ltd., Wada
- Shifted to new facility with an area of 15,840 sq. mts.
- Supplied 1st high-tech ‘Goliath’ twin granulator to Balmer Lawrie-Vann Leer Ltd., Mumbai
- Set-up new facility for GWK with modern insulated factory and pre-fabricated structure

2004 - 08
- Technical collaboration (in 2005) with Crizaf, Italy
- Joint Venture (in 2006) with Wemo Automation AB, Sweden to manufacture robots for plastic industry
- Technical collaboration (in 2007) with Rapid Granulator AB, Sweden
- 1st Robot installed on Injection moulding machine, Havells India Ltd., Mumbai
- Technical collaboration (in 2008) with Ariostea, Italy to manufacture bulk material handling systems, PVC and all powder conveying

2013 - 2014
- Extension for manufacturing higher capacity screw type chilling plants
- Inauguration of new manufacturing facility for powder material handling system - Prasad Pneucon Solution Pvt. Ltd.
- New green office building for sales, marketing and finance

and the journey continues...
The lush green environment, insulated factory premises and work friendly atmosphere to support creation of world class products.

Spread across 72,000 m², the company is equipped with modern infrastructure.
Corporate Social Responsibility

The Group is equally committed to its Corporate Social Responsibility and is actively involved in upliftment of needy communities in several districts of Gujarat and Bihar through its close linkage with various NGOs and charitable trusts.

The activities include providing primary education and free health services, operating grain banks, deployment of water conservation projects and building homes for homeless.